



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C45-19C
Job Sheet 170943



Part No: C45-19C

Job Qty: 1 ea

Part Name: Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/24/18

Job Tracking No:

Due Date: 1/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: C45-19C REV.5 IPP REV:A 18.01.22 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/30/18	0.00	0.00	Start Up Large Fab-7		<i>AL</i>
100	Large Fab	1 pcs		1/30/18	0.00	10.00	Large Fab 8		<i>AL</i>
110	QC	1 pcs		1/30/18	0.00	0.00	QC9		<i>CPC</i>
120	QC	1 pcs		1/30/18	0.00	0.00	QC5		<i>BR 18-5-11</i>
130	Powdercoat	1 pcs		1/31/18	0.00	0.50	Powdercoat6		<i>SK</i>
140	QC	1 pcs		1/31/18	0.00	0.00	QC3		<i>SK</i>
150	Packaging	1 pcs		1/31/18	0.00	0.00	Packaging3-2		<i>SK</i>
160	QC21-SA	1 Ea		1/31/18	0.00	0.00	QC21		<i>DAS</i> MAY 1 1 7 18

Part Op 100 - MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION BY: _____ USE WELDING JIG C45.

Descriptions: ***SEE NOTE 1, ALL HOLES MUST ALIGN***

130 - START TIME: *8:30* OVEN TEMPERATURE: *320* FINISH TIME: *9:00*

M. 129205

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C45-18-1	Lifting Plate	2 Ea (2 ea)	90-Start up Operation	
C45-18-5	Boss	2 Ea (2 ea)	90-Start up Operation	
C45-18-6	Bumper Bracket	1 Ea (1 ea)	90-Start up Operation	
MT-A513-T-1.000W0.120	A513 Seamless Alloy Steel Round Tubing 1"dia. x 0.120" Wall	20 ft (20 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C45-18-1	2	0	0
	C45-18-5	2	0	0
	C45-18-6	1	0	0
	MT-A513-T-1.000W0.120	20	100	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																								
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				Lead hand / Supervisor Approval Verification																																								
				QC / QA Coordinator Approval																																								
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 CANADA
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 www.dartaero.com

DART
 AEROSPACE

Container No: S0689C7



Part: C45 - 19C

Job No: 170943

Serial No/Batch: S068957

Revision: 5

Inspector:

Date: 05/07/18